

IN THE CLAIMS:

Claims 1 - 4, 7, 9, 13, 15, 17, 20 - 25, and 27 have been cancelled. Claims 5, 10, 14, 16, and 26 have been amended.

Claims 1 - 4 (cancelled).

5. (currently amended) A housing configured to house a functional part, comprising:

a support wall configured to support the functional part, and formed by injecting a metal material from a plurality of gates into a molding space in a metal die, wherein said support wall includes a first end portion situated on an upstream end along a flowing direction of the metal material, a second end portion situated on a downstream end of the flowing direction of the metal material, and an injection portion formed on the first end portion where said plurality of gates of the metal die are situated, forming a spaced between the first end portion and the injection portion [[.]] , said injection portion includes first and second edge portions that extend from the first end portion towards the second end portion and facing each other and a third edge portion bridged between a distal end of the first end portion and a distal end of the second edge portion; and  
a synthetic-resin made cover configured to cover the injection portion of the support wall, the cover being fixed to the support wall by a plurality of locations along the first edge portion to the third edge portion of the injection portion.

Claim 6 (original) A housing according to claim 5, wherein the functional part is situated between the first end portion and the second end portion of the support wall.

Claims 7 (cancelled).

Claim 8 (original) A housing according to claim 5, wherein the metal material is a

magnesium alloy and is injected in a half-molten state into the molding space of the metal die.

Claim 9 (cancelled).

10. (currently amended) A housing, comprising:  
a support wall configured to support a functional part; [[and]]  
a pair of projecting portions projecting from the support wall at intervals, wherein, said support wall is formed by injecting a metal material from a plurality of gates into a molding space in a metal die, and said support wall includes a first end portion on which the projecting portions are situated, a second end portion situated on the opposite side to the first end portion, and an injection portion formed on the first end portion where said plurality of gates of the metal die are situated, forming a space between the first end portion and the injection portion [[.]] ; and

a synthetic-resin made cover configured to cover the injection portion of the support wall, the cover being fixed to the support wall and situated between the projecting portions.

11. (original) A housing according to claim 10, wherein the first end portion of the support wall is situated on an upstream end along a flowing direction of the metal material, and the second end portion of the support wall is situated on a downstream end of the flowing direction of the metal material.

12. (original) A housing according to claim 11, wherein the functional part is situated between the first end portion and the second end portion of the support wall.

Claim 13 (cancelled).

14. (currently amended) An electronic apparatus, comprising:

a housing configured to house a functional part, and formed by injecting a metal material from a plurality of gates into a molding space in a metal die, wherein said housing includes a first end portion situated on an upstream end along a flowing direction of the metal material, a second end portion situated on a downstream end of the flowing direction of the metal material, and an injection portion formed on the first end portion where said plurality of gates of the metal die are situated, forming a space between the first end portion and the injection portion[[]] ; and

a synthetic-resin made cover configured to cover the injection portion of the housing, the cover being fixed to the housing.

Claim 15 (cancelled).

16. (currently amended) A display unit, comprising:

a support wall formed by injecting a metal material from a plurality of gates into a molding space in a metal die, wherein said support wall includes a first end portion situated on an upstream end along a flowing direction of the metal material, a second end portion situated on a downstream end of the flowing direction of the metal material, and an injection portion formed on the first end portion where said plurality of gates of the metal die are situated, forming a space between the first end portion and the injection portion [[: and]] , said injection portion includes first and second edge portions that extend from the first end portion towards the second end portion and facing each other, and a third edge portion bridged between a distal end of the first edge portion and a distal end of the second edge portion;

a display panel situated between the first end portion and the second end portion of the support wall[[]] ; and

a synthetic-resin made cover configured to cover the injection portion of the support wall, the cover being fixed to the support wall by a plurality of locations along the first edge portion to the first edge portion of the injection portion.

Claim 17 (cancelled).

Claim 18. (original) A display unit according to claim 16, wherein the metal material is a magnesium alloy and is injected in a half-molten state into the molding space of the metal die.

Claim 19. (original) A display unit according to claim 16, wherein the display panel is a liquid crystal display panel.

Claims 20 - 25 (cancelled).

26. (currently amended) A method of forming a housing for an electronic apparatus, comprising:

providing a metal material to form a support wall of the housing;

heating the metal material to a half-molten state;

injecting the metal material from a plurality of gates into a molding space in a metal die; [[and]]

forming said support wall having a first end portion situated on an upstream end along a flowing direction of the metal material, a second end portion situated on a downstream end of the flowing direction of the metal material, and an injection portion formed on the first end portion where said plurality of gates of the metal die are situated, forming a space between the first end portion and the injection portion [(.)] ;

covering the injection portion of the support wall by a synthetic-resin made cover;  
and

fixing the cover to the support wall by a plurality of locations along the first edge portion to the third edge portion of the injection portion.

Claim 27 (cancelled).

Claim 28 (original) The method according to claim 26, where the metal material is a magnesium alloy.